



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3642-1
Job Sheet 175776



Part No: D3642-1

Job Qty: 6 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/20
100	Waterjet	6 pcs		4/23/18	0.00	0.54	Waterjet1		SC 18/04/20
110	QC	6 pcs		4/23/18	0.00	0.00	QC2 Waterjet-2		SC 18/04/20
120	QC	6 pcs		4/23/18	0.00	0.00	QC8-3		SC
130	HandFinish	6 pcs		4/24/18	0.00	0.35	HandFinish1		SA 18-04-23
140	QC	6 pcs		4/24/18	0.00	0.00	QC3		11 APR 23 2018
150	Packaging	6 pcs		4/24/18	0.00	0.00	Packaging3	56046	9-89 APR 25 2018
160	QC21-SA	6 Ea		4/24/18	0.00	0.00	QC21		9-89 21 APR 7 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.9984 sf (.1664 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	100	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 2:21 PM Dart.Gagnon.Michelle



Container No: S063316



Part: D3642-1

Job No: 175776

Serial No/Batch: S063316

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 04/20/18

DART AEROSPACE LTD		Work Order: 175776
Description: Doubler		Part Number: D3642-1
Inspection Dwg: D3642	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.125	+0.004/-0.001	Ø0.125	1		VSC-01	
Ø0.098	+0.004/-0.001	Ø0.098	1			
0.35	+/-0.030	0.356	1			
1.25	+/-0.030	1.252	1			
1.700	+/-0.010	1.701	1			
2.15	+/-0.030	2.155	1			
3.05	+/-0.030	3.056	1			
3.95	+/-0.030	3.957	1			
4.078	+/-0.010	4.079	1			
4.85	+/-0.030	4.853	1			
5.20	+/-0.030	5.201	1			
0.343	+/-0.010	0.343	1			
0.40	+/-0.030	0.406	1			
1.30	+/-0.030	1.307	1			
3.35	+/-0.030	3.354	1			
3.47	+/-0.030	3.477	1			
3.79	+/-0.030	3.792	1			
3.959	+/-0.010	3.960	1			
4.08	+/-0.030	4.086	1			
4.60	+/-0.030	4.604	1			
1.537	+/-0.010	1.540	1			
3.28	+/-0.030	3.288	1			
3.80	+/-0.030	3.81	1			
3.915	+/-0.010	3.916	1			
0.450	+/-0.010	0.452	1			
4.066	+/-0.010	4.068	1			
4.20	+/-0.030	4.209	1			

Measured by: SC	Audited by: JB	Prototype Approval:	N/A
Date: 18/04/20	Date: APR 23 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.19	New Issue	KJ/EC/DD	
B	08.12.01	Dimensions updated per Dwg Rev. B	KJ/EC	